For IPS e.max® Restorations

<table>
<thead>
<tr>
<th>IPS e.max Ceram/ZirPress</th>
<th>IPS e.max ZirCAD</th>
<th>IPS e.max CAD</th>
<th>IPS e.max Press</th>
</tr>
</thead>
<tbody>
<tr>
<td>Anterior Crown</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>Veneer</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Bridge</td>
<td>X</td>
<td>X</td>
<td></td>
</tr>
<tr>
<td>Posterior Crown</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>Bridge</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Full-Coverage Restorations

**ANTERIOR CROWN PREPARATION**
- Butt joint margin
- 1.0-mm reduction at gingival margin
- 1.5-mm lingual contact clearance
- 1.0-mm to 1.5-mm facial reduction
- 1.5-mm to 2.0-mm incisal reduction
- Butt joint margin
- Rounded internal line angles
- Football-shaped finishing bur

3-Unit Bridge Restorations

**3-UNIT BRIDGE PREPARATION**
- Rounded internal line angles
- Butt joint margin
- 1.0-mm reduction at gingival margin
- 1.5-mm axial reduction
- 1.5-mm to 2.0-mm incisal reduction

Veneers

**VENEER PREPARATION**
A medium grit, round-ended, diamond bur is used to remove a uniform thickness of facial enamel by joining the depth-cut grooves.

**INCISAL PREPARATION**
The diamond bur is angled to bevel back the incisal edge.

**CHAMFER MARGINS**
Correct preparation of the chamfer margins interproximally allows the appropriate bulk of porcelain.

*Please note: For additional masking capabilities and/or layering techniques, further reduction may be necessary. Contact your laboratory for further information.